AUTHORS INDEX

	BRACALE, G., A1 - 7 Si - 0.3 Mg Alloy Simple and Complex	
ABBOTT, W. K. and R. W. COLOGGI, Effect of Foundry Variables and Composition on Microstructure and Mechanical Properties of Austenitic Ductile Iron Pressure Castings	Mold Casting Characteristics, solidification, physical and tensile properties study BRADDY, D. G. and J. BEALE, Foundry Sand Additives BROKLOFF, J. E., L. H. VANVLACK and R. A. FLINN, Produc-	228 486 1259 896
AFS Sand Division Committee 8-N, Hazards from Use of	C	
Resinous Binders	CALAMARI, E., Induction Furnace with Incorporated Channel	120 1245 557 1040 845
Practices 1057	mental Research to Production of Superior Steel Castings 1 CHANDLEY, G. D. and R. F. HARRIS, High Strength Steel	287
Angus, H. T., Preliminary Draft, International Recommendations, Gray Iron Charpy Impact Test		169
ygen Lancing	CLOSE, P., Problems in Sampling and Sieve Testing Sand	727
ARNAUD, D. and P-J Le THOMAS, Importance of Charge Makeup, Melting Conditions and Fluxing in Copper	COCCA, M. A., Vacuum Arc and Electron Beam Melting	25
Alloys 433 Azou, P., P. Bastien and J. C. Armbruster, Flowability and Viscosity 400	COLLING, D. A., P. J. AHEARN and M. C. FLEMINGS, Cast Steel Solidification Variables Effect on Mechanical Prop-	083
. В	COLOGGI, R. W. and W. K. Abbott, Effect of Foundry Vari- ables and Composition on Microstructure and Mechanical	196
BACON, H. M., Comparison of Procedures and Alloys in Plunging in Ductile Iron Production	COSTELLO, J. W., Proper Pattern and Casting Design to Control Defects	773
BAER, W. H., Explosive Embedment Anchor for Vessel Mooring Systems	COWLES, R. J., Studies Leading to Elimination of Deforma- tion and Cracking in Shell Molds and Cores during Casting	993
BAKER, D., "Life" or "Death" for the Pattern Industry 663 BARTON, H. K., Controlling Operational Variables in Die Casting	CROCKER, B. W. and G. D. CHANDLEY, Gradient Cooled	845
Effect on Flow of Molten Metal in Thin Sections 920 BASTIEN, P., J. C. ARMBRUSTER and P. AZOU, Flowability and	D	
Viscosity	DAHLMANN, A. and Ka LOEBERG, Formation of Slags in Cast	***
BECKIUS, K., P. FLODBERG and S. FORSLUND, Olivine Sand Use in Swedish Steel Foundries	DAKSIEWICZ, R. T., T. H. HANNA, H. W. DIETERT and A. L. GRAHAM, Moldability and Mold Control, A new approach	612 537
BINSTOCK, M. H., N. H. KATZ and E. G. KENDALL, Thorium and Thorium-Uranium Alloy Vacuum Induction Melting	DAY, W. E., Copper as an Alloy in Iron Castings	749 711
and Casting	DE LARA, G. C., H. HANF and M. JEANCOLAS, Hydrodynamics Study of Horizontal Gating Systems DEPUE, L. A. and W. A. PENNINGTON, Influence of Silicon	503
BJORKLUND, E., Calculating Ingate Dimensions for Gray Iron Castings		632
W. K. Bock, Charpy Test for Steel		459
ROSSONG R I and I R IENKINS Core Economics 1978	Furone	890

AUTHORS INDEX

	BRACALE, G., A1 - 7 Si - 0.3 Mg Alloy Simple and Complex	
ABBOTT, W. K. and R. W. COLOGGI, Effect of Foundry Variables and Composition on Microstructure and Mechanical Properties of Austenitic Ductile Iron Pressure Castings	Mold Casting Characteristics, solidification, physical and tensile properties study BRADDY, D. G. and J. BEALE, Foundry Sand Additives BROKLOFF, J. E., L. H. VANVLACK and R. A. FLINN, Produc-	228 486 1259 896
AFS Sand Division Committee 8-N, Hazards from Use of	C	
Resinous Binders	CALAMARI, E., Induction Furnace with Incorporated Channel	120 1245 557 1040 845
Practices 1057	mental Research to Production of Superior Steel Castings 1 CHANDLEY, G. D. and R. F. HARRIS, High Strength Steel	287
Angus, H. T., Preliminary Draft, International Recommendations, Gray Iron Charpy Impact Test		169
ygen Lancing	CLOSE, P., Problems in Sampling and Sieve Testing Sand	727
ARNAUD, D. and P-J Le THOMAS, Importance of Charge Makeup, Melting Conditions and Fluxing in Copper	COCCA, M. A., Vacuum Arc and Electron Beam Melting	25
Alloys 433 Azou, P., P. Bastien and J. C. Armbruster, Flowability and Viscosity 400	COLLING, D. A., P. J. AHEARN and M. C. FLEMINGS, Cast Steel Solidification Variables Effect on Mechanical Prop-	083
. В	COLOGGI, R. W. and W. K. Abbott, Effect of Foundry Vari- ables and Composition on Microstructure and Mechanical	196
BACON, H. M., Comparison of Procedures and Alloys in Plunging in Ductile Iron Production	COSTELLO, J. W., Proper Pattern and Casting Design to Control Defects	773
BAER, W. H., Explosive Embedment Anchor for Vessel Mooring Systems	COWLES, R. J., Studies Leading to Elimination of Deforma- tion and Cracking in Shell Molds and Cores during Casting	993
BAKER, D., "Life" or "Death" for the Pattern Industry 663 BARTON, H. K., Controlling Operational Variables in Die Casting	CROCKER, B. W. and G. D. CHANDLEY, Gradient Cooled	845
Effect on Flow of Molten Metal in Thin Sections 920 BASTIEN, P., J. C. ARMBRUSTER and P. AZOU, Flowability and	D	
Viscosity	DAHLMANN, A. and Ka LOEBERG, Formation of Slags in Cast	***
BECKIUS, K., P. FLODBERG and S. FORSLUND, Olivine Sand Use in Swedish Steel Foundries	DAKSIEWICZ, R. T., T. H. HANNA, H. W. DIETERT and A. L. GRAHAM, Moldability and Mold Control, A new approach	612 537
BINSTOCK, M. H., N. H. KATZ and E. G. KENDALL, Thorium and Thorium-Uranium Alloy Vacuum Induction Melting	DAY, W. E., Copper as an Alloy in Iron Castings	749 711
and Casting	DE LARA, G. C., H. HANF and M. JEANCOLAS, Hydrodynamics Study of Horizontal Gating Systems DEPUE, L. A. and W. A. PENNINGTON, Influence of Silicon	503
BJORKLUND, E., Calculating Ingate Dimensions for Gray Iron Castings		632
W. K. Bock, Charpy Test for Steel		459
ROSSONG R I and I R IENKINS Core Economics 1978	Furone	890

DETREZ, P. and V. KUHN, Nitrogen in Cast Steel DIETERT, H. W., A. L. GRAHAM, R. T. DAKSIEWICZ and T. H. HANNA, Moldability and Mold Control, A new approach DISYLVESTRO, G. and W. HEIBERGER, JR., Ladle Practice and Refractories DONALDSON, F. K., L. D. RYAN, H. F. SCOBIE, A. E. CASCINO and D. H. WORKMAN, Selling Castings Effectively DUCA, A., M. C. FLEMBIGS and H. F. TAYLOR, Art Casting DUNN, E. J., JR., Cast Steel Deoxidation to Vacuum Melted Levels without Vacuum Processing DURDON, T. and C. SCHNEIBER, Corrective Measures to Reduce Strain Cracks in White Hard Iron Castings	1210 1040 801 745	Heine, R. W., E. H. King and J. S. Schumacher, Green Sand Hot Deformation, Thermal Expansion and Associated Casting Defects Heine, R. W., C. D. Nelson, S. Pal., D. W. Stellrecht and T. W. Mueller, Melt Additions Effects on Graphite Form in Malleable-base Compositions Heinrichs, Magnesium Treatment of Gray Iron Melts to Produce Ductile Iron, European methods Heiser, F. A., M. L. Slawsky and W. J. Childs, Factors Affecting Gas-Metal Surface Defect in Shell Molded Steel Castings Henderson, H. E., Improvements in Production of Ductile Iron Hird, J., Foundry Craft Training Center in Great Britain Hoff, O., Training in Danish Foundry Industry	94 112 124 113
EDELMAN, R. E. and A. SAIA, Silicon Effect on Magnesium-		HOFMANN, F., Green and Dry Sand Mold Water Evapora-	
Lithium Base Alloys	909	tion by Heat Radiation and Conductance	65
FELIU, S., L. LUIS, D. SIGUIN and J. ALVAREZ, Graphs of Flow, A new method for determining the ability of		Melting Operations Howells, W. H. and C. A. Schneider, Generating Quality	76
metals and alloys to flow Ferguson, C. R., Multiple Regression Analysis for Labor Cost Determination	838	and Productivity Improvement using Motivational and Educational Techniques	78
FILKINS, W. C., W. F. STUHRKE, D. MATTER and J. F. WAL-	882	and Maintaining Modern Machinery Controls	116
LACE, Gray Iron Inoculation and Inoculants Evaluation . FLEMINGS, M. C., D. A. COLLING and P. J. AHEARN, Cast Steel Solidification Variables Effect on Mechanical Prop-	004		
erties	1083	International Committee of Foundry Technical Associa-	
FLEMINGS, M. C., F. R. MOLLARD, E. F. NIIYAMA and H. F. TAYLOR, Fluidity of Aluminum, Surface tension, vibration and heat losses in runner system effect	1029	tions, Gassed CO ₂ -Sodium Silicate Bonded Sand Testing under Compression	200
FLEMINGS, M. C., H. F. TAYLOR and A. DUCA, Art Casting FLINN, R. A., J. E. BROKLOFF and L. H. VANVLACK, Pro-		International Committee of Foundry Technical Associa- tions, International Proposals for Cast Iron Graphite	914
duction Tests of Macroinclusion Entrapment FLINN, R. A. and H. G. KUNSMANN, Copper-Base Alloys So-	1259	Classification International Committee of Foundry Technical Associa-	210
lidification Shrinkage in Test Bars and Castings FLINN, R. A. and W. A. SPINDLER, Ductile Iron Cerium Dis-	1295	tions, Preliminary Draft, International Recommenda- tions, Gray Iron Charpy Impact Test	513
tribution Determination by Autoradiographic Technique FLODBERG, P., S. FORSLUND and K. BECKIUS, Olivine Sand		Ivanov, D., Primary Factors Determining Formation of Structure and Properties of Cast Iron	871
Use in Swedish Steel Foundries	280 648		
FORM, G. W. and J. F. WALLACE, High Strength Steel Castings Mass Effect on Tensile Properties	1154		001
FORM, G. W. and J. F. WALLACE, Nickel in Gray Iron, Influence on structure and properties		JACOBS, T. C. and C. W. WARD, Kiss Gating Brass Castings JACOBSON, R. A., Mechanics and Hydraulics of Die Locking and Metal Injection in Die Casting Machine	865
in Swedish Steel Foundries Fox, D. K., Stress Corrosion Susceptibility of Modified High	280	JANIS, V. and W. A. PUNTER, Specifying, Understanding and Maintaining Mode a Machinery Controls	116
Strength Yellow Brass Casting Alloys	737	Study of Horizontal Gating Systems Jenkins, J. R. and R. J. Bossone, Core Economics Johnson, E. S., Parameters Effect on Physical Properties	
Containing about 20% Nickel	1095	of Plaster Molds	11!
Alloy	573		
		K	
G		KATZ, N. H., E. G. KENDALL and M. H. BINSTOCK, Thorium	
GAJDUSEK, J. and L. PETRZELA, The CO ₂ Process	65 679	and Thorium-Uranium Alloy Vacuum Induction Melting and Casting	704
DIETERT, Moldability and Mold Control, A new approach Granlund, M., Micromeritics as Applied to Foundry Sands	537 37	and Thorium-Uranium Alloy Vacuum Induction Melting and Casting KING, E. H., J. S. SCHUMACHER and R. W. HEINE, Green	704
Н		Sand Hot Deformation, Thermal Expansion and Associated Casting Defects	825
HANF, H., M. JEANCOLAS and G. C. DE LARA, Hydrodynamics	****	Sand Surfaces Study	120
Study of Horizontal Gating Systems	503	KIRCH, A., E. TUSCHY and H. MANN, Semi-Continuous Casting of Large Hollow Non-Ferrous Cylinders	480
proach HARRIS, R. F. and G. D. CHANDLEY, Application of Funda-	537	KONDIC, V. and W. R. ROBERTS, Feeding and Structural Characteristics of Some Typical Casting Alloys	577
mental Research to Production of Superior Steel Castings HARRIS, R. F. and G. D. CHANDLEY, High Strength Steel	1287	KUHN, V. and P. DETREZ, Nitrogen in Cast Steel	469
Castings Aluminum Nitride Embrittlement	169		1295
Refractories	1210	Regenerating and Cupola Preheating	317

NOLL, H. W. and L. W. SMITH, Evaluation of Hot Box

Furan Core Binders for Steel Castings 924

1330	
The second of the second of the second	P
LANGHAM, J. M. and A. W. O. Webb, New High Strength Copper Manganese Aluminum Alloys, Their development, properties and applications	PARKER, R. B., Technical and Management Opportunities PATTERSON, W., Cast Iron Structure and Properties PAYNE, C. A., J. A. HOSKINS and H. A. REDSHAW, Gray Cast Iron Control by Cooling Curve Techniques PEARCE, J. G., Alloy Cast Irons in Great Britain PELLEG, J., Anthonory Treated Cast Iron PELLEG, J., Core Binder Properties PELLEG, J., Core Binder Properties PELLEGRINI, C. J., Investment Cast Zirconium-Bearing Magnesium-Base Alloys PENNINGTON, W. A. and L. A. DEPUE, Influence of Silicon on Gun Metal Alloys PETRZELA, L. and J. GAJDUSEK, The CO ₂ Process PICL, R. H., What to Expect from Patterns and Pattern Suppliers PLENARD, E., Cast Iron Damping Capacity Structure and Property Relations
LOPER, C. R., JR., Ductile Iron Solidification Study using	R
Electron Microscope	RAUCH, A. H. and T. L. BURKLAND, Prior Structure Effect on Ductile Iron Response to Induction Hardening 896 REDSHAW, H. A., C. A. PAYNE and J. A. HOSKINS, Gray Cast Iron Control by Cooling Curve Techniques 89
M	Control
McCLINOCK, R. S. and W. F. LIENHARD, Heat Stress Measurement in Working Conditions. 675 MANN, H., A. KIRCH and E. TUSCHY, Semi-Continuous Casting of Large Hollow Non-Ferrous Cylinders. 486 MARAMAN, W. J. and J. W. ANDERSON, Plutonium Foundry Practices 1057 MARINCEK, B., Cast Iron Melting in Electric Arc and Induction Furnaces. 785 MARTIN, T. E., Cleaning room grinding, a day's work for a day's pay with a work meter 795 MATTER, D., J. F. WALLACE, W. C. FILKINS and W. F. STUHRKE, Gray Iron Inoculation and Inoculants Evaluation 882	Alloy
MERCHANT, H. D., Eutectic Cells in Cast Iron Structure and Delineation	S
MERCHANT, H. D. and O. M. SMALL, Hardness of Cast Iron at Elevated Temperatures	SAIA, A. and R. E. EDELMAN, Silicon Effect on Magnesium—Lithium Base Alloys
N	SCHOWALTER, R. W., Requirements for Successful Produc- tion of Automotive Gray Iron Castings
Nelson, C. D., S. Pal, D. W. Stellrecht, T. W. Mueller and R. W. Heine, Melt Additions Effects on Graphite Form in Malleable-Base Compositions	SCHUMACHER, J. S., R. W. Heine and E. H. King, Green Sand Hot Deformation, Thermal Expansion and Associated Casting Defects
tion and heat losses in runner systems effect 1029	son and L. D. Ryan, Selling Castings Effectively 1040

SHEPTAK, N., Magnesium Die Casting Equipment and Metal

Preparation

SHEPTAK, N. and J. H. MOORMAN, Gating and Metal Flow Patterns in Pressure Die Casting, Water analogy method Shirki IEV. W. V. and P. F. Vassilevsky, Steel Casting Pro-	929	Casting of Large Hollow Non-Ferrous Cylinders	
duction with Regulation of Cooling Process in the Mold			
SIGUIN, D., J. ALVAREZ, S. FELIU and L. LUIS, Graphs of		V	
Flow, A new method for determining the ability of			
metals and alloys to flow	838	VAN DEN BERG, H. and H. G. LEVELINK, Green Sand Scab-	
SIMONIK, S., Theory of Solidification and Method for Di-		bing Tendency Testing by Shock Heating	152
rectly Following its Progress	622	VANVLACK, L. H., R. A. FLINN and J. E. BROKLOFF, Produc-	
SLAWSKY, M. L., W. L. CHILDS and F. A. HEISER, Factors Affecting Gas-Metal Surface Defect in Shell Molded Steel	1	tion Tests of Macroinclusion Entrapment VASSILEVSKY, P. F. and W. V. SHIRIAJEV, Steel Casting Pro-	
Castings		duction with Regulation of Cooling Process in the Mold	
SLOANE, D. J., Relationship between Machine Clamp and Casting Area in Aluminum Die Casting		Vingas, G. J., R. R. Schaff and E. Swing, Surface Finish of Castings	584
SMALL, O. M. and H. D. MERCHANT, Hardness of Cast Iron		VINGAS, G. J. and A. H. ZRIMSEK, Systematic Approach to	
at Elevated Temperatures		Sand Design and Control, progress report 6	321
SMITH, K. M., You Can Build Your Own Preventive Mainte-			
nance Scheduling System			
SMITH, L. W. and H. W. NOLL, Evaluation of Hot Box		W	
Furan Core Binders for Steel Castings			
SPINDLER, W. A. and R. A. FLINN, Ductile Iron Cerium Dis-		WALLACE, J. F., P. J. AHEARN and G. W. FORM, High	
tribution Determination by Autoradiographic Technique		Strength Steel Castings Mass Effect on Tensile Properties	
		WALLACE, J. F. and L. I. TORIELLO, Gray Iron Castings Hot	
STELLRECHT, D. W., T. W. MUELLER, R. W. HEINE, C. D.		Spot Influence on Feeding and Risering	811
NELSON and S. PAL, Melt Additions Effects on Graphite		WALLACE, J. F., W. C. FILKINS, W. F. STUHRKE and D. MAT-	
Form in Malleable-Base Compositions		TER, Gray Iron Inoculation and Inoculants Evaluation	882
STUHRKE, W. F., D. MATTER, J. F. WALLACE and W. C. FIL-			
KINS, Gray Iron Inoculation and Inoculants Evaluation		WALLACE, J. F. and G. W. FORM, Nickel in Gray Iron, In-	
Suppes, J., Jr., Pearlitic Malleable Crankshafts, Background		fluence on structure and properties	
and current trends		WARD, C. W. and T. C. JACOBS, Kiss Gating Brass Castings	
Swing, E., Dimensional Control of Production Castings	364	WASHCHENKO, K. I. and A. P. RUDOY, Surface Tension of	
SWEIG, E., G. J. VINGAS and R. R. SCHAAF, Surface Finish		Cast Irons	855
of Castings	584	WEBB, A. W. O. and J. M. LANGHAM, New High Strength	
		Copper Manganese Aluminum Alloys, Their develop-	
		ment, properties and applications	686
T		WHITE, D. W. G., Sand Cast Aluminum-Lithium Alloys	1267
the second secon		WILLIAMS, D. C., Stability Relationships in Soil Mechanics	
TALL, S. A. and J. R. BEETHAM, Brass Die Casting	43	and Core Slumping	383
TANAKA, K., Large Ductile Iron Castings Production	265	WORKMAN, D. H., F. K. DONALDSON, L. D. RYAN, H. F.	
TANNENBERGER, H. and B. Lux, Inoculation Effect on		Scoble and A. E. Cascino, Selling Castings Effectively	
Graphite Formation in Pure Fe-C and Fe-C-Si	129		
TAYLOR, H. F., A. DUCA and M. C. FLEMINGS, Art Casting	801		
TAYLOR, H. F., M. C. FLEMINGS, F. R. MOLLARD and E. F.		Y	
NIIYAMA, Fluidity of Aluminum, Surface tension, vibra-			
tion and heat losses in runner systems effect	1029	YERINA, T. E. and J. G. House, Computing Metal Loss in	
TEILLET, R. M., Permanent Mold Casting	257	Melting Operations	762
TORIELLO, L. I. and J. F. WALLACE, Gray Iron Castings Hot			
Spot Influence on Feeding and Risering	811		
TOTTORI, T. and I. AOKI, Cast Iron Improvement by Oxy-		Z	
gen Lancing	49		
TUBICH, G. E., New Foundry Methods and Materials bring	-	ZRIMSEK, A. H. and G. J. VINGAS, Systematic Approach to	
new Liabilities	768	Sand Design and Control, progress report 6	

SUBJECT INDEX

A	Brass and Bronze (continued)	Carbon Dioxide Molding (continued)
Additives, sand	Chemical composition, structure and	Strength of chromium-magnesite
reductives, same vivivivities and	mechanical properties relationship,	mixture 6
Alloys	Cu-Al-Mn and Cu-Mn-Al 102	Suitable molding techniques 73
Aluminum-lithium, sand cast 1267	Composition and properties,	Washes for molds and cores 74
Cast iron, in Great Britain 562	Cu-Al-Mn and Cu-Mn-Al 99	Waste sand use 7
Copper Manganese aluminum 686	Copper manganese aluminum	
Feeding and structural	alloys 686	Casting(s)
characteristics of some typical 577	Critical silicon content in gun	Aluminum-lithium alloys126
Flow determination method 838	metal 638	Art 80
	Cu-Al-Mn and Cu-Mn-Al with Ni	Dimensional control of production 36
Magnesium-lithium base, silicon		Feeding and structural
effect 909	and Fe additions 97	characteristics of some alloys 57
Magnesium-zinc-zirconium, heat	Die casting	Flowability and viscosity 400
treatment 385	Advantages and disadvantages 48	Iron, copper as alloy in 711
Thorium-Uranium, vacuum	Cores and ejection 46	
induction melting 704	Die material 43	Knowledge is key to profits 104:
Zinc-aluminum, fluidity 573	Die design, gravity and pressure	Marketing and pricing techniques 1045
	die casting 44	Plutonium107
Aluminum	Die trimming operations 48	Process and cost control by
Die casting, and factors affecting	Heat treatment of pressures die	product-mix110
presssure tightness 641	casting steels 43	Selling, effectively1040
Die casting, machine clamp and	High strength yellow brass stress	Surface finish 584
casting area relationship 442	corrosion	Surface finish measurements 584
Fluidity1029		Trade association educational
Mechanical properties improvement 1029	High strength yellow brass stress	programs1044
Mold coatings effect	corrosion	Value analysis
	Kiss gating 865	value analysis
Solidification mode1030	Machines for die casting 47	Cast Iron
Temperature drop in runner	Melting practice 44	
systems1038	Oxidation losses 434	Alloying elements effect 391
Vibration effect on effective metal	Paper macking machinery castings 481	Alloying element effect 453
head1037	Porosity in gun metal 639	Alloys in Great Britain 562
41	Propeller shaft liner castings 481	Antimony treated 666
Aluminum Alloy	Semi-continuous casting of large	Automotive, successful production
Chill effect on properties 247	hollow cylinders 480	requirements 569
Cooling curves 236	Shrinkage porosity evaluation 1296	Boron effect on first stage
-Lithium, sand cast1267	Silicon influence on gun metal	graphitization 14
Mechanical properties 241		Boron effect on nodule number
Mold casting characteristics 228	alloys	development
	Solidification shrinkage in test bars	Boron effect on second stage
Anchor, explosive embedment, vessel	and castings	graphitization
mooring 187	Water cooling of dies 46	Bridging 460
Antimony, cast iron treated with 666		Calcium and aluminum content
4	C	effect 886
Art casting 801		Calculating ingate dimensions 193
Cope surface defects 802	Carbon dioxide, sand testing under	Carbide formation factors 455
Foam vaporization process 801	r apression	Carbide freedom importance 450
Foam plastics application806	r apression 200	Carbide stabilizing elements 987
Metal penetration 804	Cooken Disside Melding	Carbon and silicon distribution 878
Molding techniques for large	Carbon Dioxide Molding	Carbon distribution coefficient 986
sculpture 805	Core and mold surface finish 73	Charpy impact test international
	Gassed compression strength vs.	recommendations 513
Automotive	total moisture 68	Chemical analysis of various 885
Pearlitic malleable connecting rod 1185	Gassing technique 72	Chemical composition effect on
Pearlitic malleable crankshafts 1075	Gray iron casting production 78	
Autoradiographs, cast iron1022	Heavy casting production 80	surface tension 859
rational Brains, case from the tree trees	High and low green strength	Chilled, manufacture of 54
	mixtures 71	Chilling tendency, inoculants effect 132
В	Non-ferrous casting production 78	Chill reduction 890
		Chill test results 889
Binders	Pattern equipment 72	Co ₂ process 78
Cellulose derivatives, based on 410	Process economies 82	Composition change effect 452
	Process modifications 66	Cooling curve techniques for control 89
Core, properties 57	Process of 65	Cooling rate effect
Hot box furan core 924	Risering technique 73	Copper as alloy in
Brees and Bronze	Slag ladle production 74	Cupola melted
Brass and Bronze		Damping capacity
Charge makeup, melting conditions	in Steel casting production 73	
and fluxing importance 433	Storage and bench life 72	Defining research fields 449

Cast Iron (continued)	Cast Iron (continued)	Cast Metals
Degree of nucleation 883	Magnesium	Flow cessation 838
Direct carbon content determination 878	Content effect 861	Fluidity measurement 838
Dispersion phases role in	Effect on change of surface	Graphs of flow
crystallization 880	tension 860	in thin sections 920
Ductile	Evaporation effect 860	in thin sections
Austenite retention 902	Surface tension 862	Cast Steel
Cerium distribution	Treatment, European methods .1121	Alloy determination 86
determination1017	Malleable	Analysis for carbon and alloys 86
Cooling rate effect 267	Magnetic particle testing1235	Carbon determination 88
Composition effect on mechanical	Pinhole defects 851	Casting cooling importance 519
properties1095	Manganese effect on surface	Casting cooling intensification
Crystallography of graphite	tension 860	methods
growth	Manufacture by converter 50	Charpy test for 654
Factors affecting growth of spheroidal graphite 18	Mechanical propertiest 891	Chromium determination 88
Foundry variables effect on	Melt additions effect on	Chill design1298
microstructure and properties1196	graphite form	CO ₂ process in production 73
Hardening process 906	induction furnaces 785	Deoxidation
Large castings production 265	Melting practice 856	Deoxidation to vacuum levels without vacuum processing 743
Magnesium effect 268	Melting with hot gases 459	Desulfurization
Normalized 904	Melt nucleation 973	Enforced cooling 521
Normalized and tempered 905	Micromanometer generators 857	Establishing speed of cooling
Poisons effect in crystal growth 20	Mold rigidity 456	in molds
Procedures and alloys in	Mold wall strength increase 812	Fixation of nitrogen 472
plunging1130	Molybdenum and titanium	Gradient cooled molds 845
Production improvements1133	effect on hardness1053	Gas-metal surface defect,
Response to induction hardening 896	Nickel influence on structure	shell molded castings
Solidification 975	and properties1140	High strength, aluminum nitride
Solidification study with electron	Nitrogen increase effect 880	embrittlement 169
microscope	Nodule number normalization 13	Hot box furan core binder
Special treating ladle1125	Nucleation 452	evaluation 924
Spheroid branching	Oxygen lancing, 49	Hydrogen analysis1254
Surface temperatures 897	tic malleable connecting rod 1185	Interface properties1288
Eutectic	Pearli c malleable crankshafts 1073	Macroinclusion entrapment1259
Cell boundary segregation 983	Perfect olution laws application 872	Mass effect on tensile properties1154
Cell delineation 982	Problem: and progress in	Mechanical properties 745
Cell size, inoculants effect 13	understating 449	Melting 847
Cell structure 975	Propertie. hangeability theory 873	Microradiography1256
Cell structure and delineation 973	Raw mater. influence 457	Microsegregation1088
Temperature, inoculants effect 19	Reaction be. em melts and air 613	Molding 846 Mold variables
First stage graphitization 3.3	Residual elements importance 457	Molybdenum determination 88
Formation of gray and white 451	Segregation mechanism 978	Nickel determination 87
Formation of structure and	Self welding zone, bridging origin . 465	Nitrogen in
properties 871	Silicon distribution coefficient 984	Outer chills application with
Foundry variables 456	Silicon melting 875	controlled heat removal 529
Free ferrite in matrices 894	Silicon penetration 879	Oxygen residuals 744
Grain boundary solute	Slag formation and effect on casting 612	Production, with mold cooling
concentration 980	Slag formation in melts 615	process regulation 518
Graphite classification proposals 210	Slag reactions in melts 617	Quality testing enforced cooling
Graphite formation 456	Solid metal expansion 812	castings 526
Graphite form and distribution 882	Solute addition 988	Research application to
Graphite inclusion displacement 876	Solute buildup 980	production of superior1287
Graphitic and eutectic structures 1054	Strain crack reduction in white 915	Shakeout permissible tempera-
Graphitizing and carbide stabiling	Strength improvement 892	ture determination 519
elements effect 394	Structural imperfections and	Shell additives and substitutes1251
Graphitization rate measurement in	bonding in graphite 23	Solidification variables effect on
white	Structural sensitive properties 873	mechanical properties1083
Gray, hot spot influence on feeding	Structure and properties 176	Thermal gradient establishment 847
and risering 811	Structure quenched from	Cl. I Mr
in Green sand molds813	molten state 875	Charpy Impact Test
Green sand vs. CO ₂ sand molds 815	Supercooling tendency 864	Cast steel 654
	Surface energy concept	International recommendations for gray iron
Hardness at elevated temperatures 1048	applicability	for gray iron
High speed analysis	Surface tension	Stress state effect
Hot spot effect 811		Temperature effect
Hypocutectic structure 876	Temperature change effect	remperature enect
Hysteresis phenomenon 874	on surface tension	Coatings, mold and crucible,
Increased silicon effect 140	Temperature variation in charge 464	plutonium casting1065
Inoculation and inoculants	Thermal shock effect 918	The state of the s
evaluation 882	Titanium effect on hardness 1052	Copper-Base Alloys
Inoculation effect on graphite	White	Brass kiss gating 865
formation 129	Inoculation effect on	Cracking of 741
Inoculation effect on silicon-	graphitization 13	Iron castings, alloy in 711
free metals 137	Microstructure 975	Brass die casting 43
Liquid alloy dissimilarity 873	Nodule number influence on	Charge makeup, melting conditions
Long solidification time effect 818	graphitization kinetics 352	and fluxing importance 433
for Machine components 390	Vanadium effect on graphitiza-	Cu-Al-Mn and Cu-Mn-Al with
Macrostructure 984	tion kinetics 218	Ni and Fe additions 97

Copper-Base Alloys (continued)	Die Casting (continued)	E
High strength copper	Critical toggle position 824	Economics, core
manganese aluminum 686	Defects present in aluminum 642	Economics, core
semi-continuous casting of	Die engineering 309	Education
large hollow cylinders 480	Die lubrication 560	Foundry craft training center
Silicon influence on gun metal 632	Elastic limit	in Great Britain1108
Solidification shrinkage in test bars and castings1295	Fluid flow and effect on quality 374	Techniques to improve quality
Yellow brass, stress corrosion	Gating and metal flow patterns	and productivity 78
susceptibility	in pressure 929	Electric arc, cast iron melting 78
/	Gating system 375	Execute are, east from merting 10
Core	Inclusions and dross 645	Embrittlement, aluminum nitride,
Binders for 58	Injection force increase 826	cast steel 169
Binders, gas evolution 63	Injection rate and die temperature 559	
Binders, hot box furan 924	Leakage, defect identification with 642	Engineering
Binder, properties	Machine clamp and casting area relationship	Pattern
Dried, handling1280	Machines for	1 loduction 3/2
Economics1278	Magnesium, equipment and metal	Equipment
Hot strength and collapsibility 61	preparation	Core production1283
Materials and methods1283	Mechanical properties 375	Induction furnace with incor-
Ovens1279	Mechanics and hydraulics of die	porated channel124
Ovens, movement through1279	locking and metal injection 822	Specifying, understanding and
Production equipment1282	Metal composition and temperature 558	maintaining controls116
Shooter advantages1282	Metal Injection	
Cost	Mold injection speed 376 Overflows 378	F
and Casting process control	Process control	
by product-mix1101	Production design, automotive trim 557	Foundry
Labor, determination by	Shrinkage 646	Binders based on cellulose
multiple regression analysis 164	Stresses 313	derivatives
Reduction by shell molding,	Theoretical vs. actual load 444	Great Britain1108
automotive 555	Velocity and pressure 828	Control methods, gray cast iron 89
Consible	Describe Town	Controls 572
Crucible Graphite, aluminum-lithium	Ductile Iron (see also cast iron)	New methods and materials
alloy melting1268	Austenite retention 902	bring new liabilities 768
Graphite, thorium and thorium-	Cerium distribution determination 1017	Plutonium practices1057
uranium alloy melting 704	Chromium, nickel and silicon	Statistical study of practice 659
Plutonium melting1058	influence	Statistical techniques for
	Composition effect on mechanical	experiments
Cupola	properties1095	Steel, olivine sand use in Swedish 286 Technical and management
Blast rates 26 Coke layer addition 535	Cooling curve shape 966	opportunities 968
Coke size effect on performance 28	Crystallography of graphite growth 19	Training in Danish industry 223
Combustion thermodynamics 535	Foundry variables effect on micro- structure and mechanical	Urethane elastomers in 679
Experimental plant experiences 25	properties1196	
Gas fired, design 531	Graphite classification proposals 210	Furnace
Graphite injection through tuyeres 34	Graphite formation relationship	Acid induction, cast steel melting . 170
Hot blast oxygen enrichment 30	to cooling curves 966	Coreless induction with steel pot, magnesium die casting metal
Mean coke size estimation 36	Hardening process 906	preparation
Operation with coke bed 534	Heat treatment effect on	Cupola, hot blast, acid lined.
Operation with refractory bed 535	mechanical properties1099	cast iron melting 885
Optimum blowing rate 28	Heat treatment effect on	Electric arc and induction,
Plant design 25	mechanical properties 1099	cast iron melting 78
Preheating process 317	Large castings production 265	Electric, cast iron melting 856
Tapping temperature 34	Magnesium treatment, European	Electrical crucible, aluminum
Tuyere size effect on performance . 26	methods1121	alloy melting
21 in., research in 28	Manganese effect	
	Normalized	Gas fired, aluminum-lithium alloy melting126
D	Normalized and tempered 905 Plunging to produce	Gas fired pit, manganese-nickel-
_	Poisons effect in crystal growth 20	aluminum melting
Defects	Prior structure effect on induction	High vacuum plutonium melting 105
Erosion and gas scab 160	hardening response 896	Indirect arc, neutral lined,
Expansion scab 159	Procedures and alloys in plunging 1130	ductile iron melting109
Rattail 158	Production improvements1133	Induction, cast iron melting 1018
Dosign product 560	Section size effect	Induction, cast steel melting 847
Design, product 569	Section size and cooling rate effect 1201	Induction, with incorporated
Die Casting	Solidification study using electron	channel1245
Aluminum, and factors affecting	microscope 963	Magnesia lines, cast steel melting 1084
pressure tightness 641	Special treating ladle for1125	Open pot, magnesium die casting
Automotive trim 557	Spheroidal graphite, factors	metal preparation 725
Brass 43	affecting growth	Reverberatory, evaluation,
Casting defects cause and correction 560	Spheroid branching 21	for die casting 724
Cavity filling characteristics 560	Structural imperfections and	Steel crucible, magnesium-lithium
Clamp vs. load 447	bonding in graphite 23	alloy melting 909
	0 0	Tilding annually and an advantage die
Cold shuts and oxide films 643	Surface energy concept applicability 28 Surface temperatures 897	Tilting crucible, magnesium die casting metal preparation 724

Furnace (continued)	Magnesium Alloys	Molds and Molding (continued)
	Grain size determination as related	Disser parameters effect on
Vacuum arc and electron beam	to cooling rates and section size,	Plaster, parameters effect on physical properties
melting comparison	investment cast1232	Plaster, slurry temperature effect 118
Vacuum arc, cast iron melting 130 Vacuum induction, thorium and	Hardness and microstructure 385	Plutonium casting1061
thorium-uranium alloy melting 704	Heat treatment	Sand, moldability control 537
thorium-dramam andy mening ros	Investment cast zirconium-bearing 1229 Lithium, silicon effect 909	Steel casting, risering technique,
	Molding, melting and casting 1229	CO ₂ process 73
G	Room temperature tensile proper-	
Gates and Gating	ties, investment cast1231	NOR
Brass, kiss 865		N-O-P
Hydrodynamics study of	Magnesium-lithium base alloys,	Nondestructive testing, magnetic
horizontal systems 503	silicon effect 909	particle, malleable castings1235
Runner cross-sectional area	Manualia Pastiala Tastian	parties, mancable castings
reduction calculation 511	Magnetic Particle Testing Glossary of terms1241	Olivine sand, combined moisture 648
	Malleable iron castings	
Graphite, formation, inoculation	Variables involved1235	Patternmaking 571
effect, cast iron 129		Casting design and, to control defects
C 1	Malleable Iron	CO ₂ molding equipment 72
Gray Iron	(see also Cast Iron)	"Life" or "Death" for the industry 663
(see also cast iron) Alloyed, for machine components 390	Magnetic particle testing1235	Plastic equipment 502
Automotive, successful production	Melt additions effects on	Urethane elastomers 679
requirements 569	graphite form 941	What to expect from 500
Calculating ingate dimensions 193	Pinhole defects 851	
Charpy Impact Test international	White, inoculation effect on	Permanent Mold Casting 257
recommendations 513	graphitization	Distanciana foundamentalismo 1077
CO ₂ process 78	Melting	Plutonium, foundry practices1057
Cooling curve techniques	Aluminum alloy 233	Pressure tightness, factors affecting in
for control 89	Aluminum-lithium alloys1268	aluminum die casting 641
Formation	Brass and bronze 190	
Graphite classification proposals 210	Cast iron	Preventive Maintenance
Hot spot influence on feeding	814, 856, 883, 1018	Details common to all systems1222
and risering	Ductile iron	Mechanical scheduling system1226
evaluation	Cast steel	Punched card mechanized
Inoculation effect on graphite	Magnesium-lithium base alloys 909	scheduling system1228
formation 129	Plutonium1057 Thorium and thorium-uranium	Visual scheduling board system 1224
Nickel influence on structure	alloys 704	You can build your own system 1221
and properties1140	alloys	Production control, management
	Microradiograph, cast steel1256	techniques and
Grinding, a day's work for a day's	• •	•
pay with a work meter 795	Microstructures	0.0
	Aluminum alloy 246	. Q-R
H-I	Brass and bronze	Quality Control
	Cast iron	Shell molding automotive parts 552
Heat Stress	458, 617, 668, 718, 888, 904, 943, 964, 975, 1022, 1056, 1199	Statistical techniques for
Climatic conditions effect 673	Cast steel474, 746, 1088, 1260	Statistical techniques for experiments 951
Measurement in working conditions 673	Copper manganese aluminum	
Industrial Engineering	alloys 698	Radiographs
Multiple Regression Analysis for	Cu-Al-Mn and Cu-Mn-Al with	Aluminum alloy 238
labor cost determination 164	Ni and Fe additions 108	Brass and bronze 636
Statistical study of foundry practice 659	Die castings 377	Cast steel 849
Statistical study of foundry practice 655	Magnesium-lithium alloys 913	Refractory
Inoculation	Magnesium-zinc-zirconium alloy 386	Ladle, mixtures1219
Effect on graphite formation 129	Thorium and thorium-uranium	and Ladle practice1210
	alloys 710	for Magnesium service 726
W 1	W. III I	4
K-L	Molding Sand	
Kiss Gating	(see also Sand)	S
Brass castings 865	Additives 486	Safety and Health
Technique investigation 866	the CO ₂ process	Hazards from use of resinous
reclinque investigation	Green, scabbing tendency testing	binders 253
Ladle	by shock heating	New methods and materials
Drying1218	Micromeritics applied to 37	bring new liabilities 768
Practice and refractories1210	Moldability and mold control 587	
Refractory mixtures1219	Non-ferrous	Sand
	Rammed surfaces study 120	Additives
	Molds and Molding	AFS Gfn calculation
M	Aluminum-lithium alloys,	Angularity calculation methods 38 Aqueous Clay paste shear strength 488
Macrostructures	sand cast1267	Bentonite content effect on erosion 124
Aluminum alloy 244	Dryer, gas fired	Binders based on cellulose
Cast iron	Green sand, sinks and shrinkage :. 818	derivatives
Cast steel	Green sand vs. CO ₂ sand 815	Blending base 753
	Moisture loss effect 817	Carbon dioxide-sodium silicate
Magnesium, die casting equipment	Plaster, mixing time and burnout	testing 206
and metal preparation 723	shrink relationship 118	Casting surface finish measurements 584

Sand (continued)	Sand (continued)	Steel Castings (continued)
Casting weight vs. mold strength 545	Nominal diameter calculations 39	Analysis for carbon and alloys 86
Clay type effect on expansion	Non-ferrous 749	Charpy test for 654
cracking 833	Nonmetallics sources 120	Deoxidation to vacuum levels
The CO ₂ process	Oil bonded green molding 758	without vacuum processing 743
CO ₂ process modifications 66	Olivine, combined moisture 648	Gradient cooled molds 845
Compositions and properties of	Olivine, use in Swedish steel	Hot box furan core binder
sodium silicate mixtures 70	foundries 280	evaluation 924
Design and control 321	Pattern equipment for CO ₂ molding 72	Macroinclusion entrapment1259
Diameter calculation method 37	Permeability effect on free	Mass effect on tensile properties1154
	water evaporation 7	Nitrogen in
Dilute clay suspension flocculation 488	Problems in sampling and	Production with regulation of
Dry strength hot deformation 834	sieve testing	
Erosion, factors affecting 120 Free and confined evaporation 5	Rammed surfaces study 120	mold cooling process 518
The same and the s	Ramming effect on erosion 124	Research application to production
Gassed compression strength vs.		of superior1287
moisture content, CO ₂ molding 68	Shell, regenerating process 317	Shell molded, gas-metal surface
Gassing technique, CO ₂ molding 72	Shot blasting effect on casting	defect1249
Grain fineness effect 343	surface finish 605	Solidification variables effect
Grain fineness of oil bonded, effect	Silica flour effect on properties	on mechanical properties1083
on casting su ace finish 591	of various	
Green, dilatometer temperature	Sprue diameter effect 122	T-U
effect on expansion 832	Stability relationships in soil	1-0
Green, expansion cracking 830	mechanics and core slumping 383	Training, Danish foundry industry . 223
Green, hot deformation 829	Statistical analysis of sampling	Training, Danish foundry industry . 223
Green, scabbing tendency testing	methods 733	Thorium and thorium-uranium alloys,
by shock heating 152	Storage and bench life, CO ₂ 72	vacuum induction melting 704
High and low green strength	Surface sintering 125	vacuum muucion mening 704
mixtures, CO ₂ molding 71	Temper moisture content effect	Urethane Elastomers
Hot deformation 833	on water evaporation 5	
Increasing clay content effect	Thermal expansion of green 829	Industry applications 681
on water evaporation 5	Volume expansion 836	in Foundry 679
Increasing compaction effect on	Waste sand use, CO ₂ molding 71	Properties
free water evaporation 7	Water content and ramming energy	
Increasing water content effect on	effect on properties 323	W-Z
free water evaporation 6		W-Z
Ladle height above sprue effect	Sand Mold	Water evaporation, sand mold, by
on erosion 124	Green and dry, water evaporation	
Microdensity 121	by heat and conductance 1	heat radiation and conductance 1
Micromeritics applied to 37	Static shock evaporation 3	White Iron
Moldability and mold control 537	Shell Molding	
Moldability as affected by additives 540	Automotive parts 548	(see also Cast Iron)
Moldability relationship to	Deformation and cracking	Formation 451
false voids 538	elimination	Inoculation effect on
Moldability relationship to	Layout and equipment 549	graphitization
rammability	Coordinated control 550	Nodule number effect on
Mold atmosphere effect 127		graphitization kinetics 352
Mold qualities 541	Cost reduction, automotive 555	Strain crack reduction 915
Mold quality and casting	Quality control 552	Vanadium effect on graphitiza-
quality relationship 545	Solidification, theory and method	tion kinetics
Molding techniques, CO ₂ process . 73	for following its progress 622	All Rinches 410
Mold static shock evaporation 3	for following its progress 622	Zinc, aluminum alloy, fluidity 573
Mold water evaporation by	Steel Castings	Line, maintain and, mainty 370
radiation and conductance 1	(see also Cast Steel)	Zirconium bearing, magnesium-base
Movement and compaction 487	Aluminum nitride embrittlement . 169	alloys, investment cast1229
Movement and compaction 467	Andminum meride embritiement . 109	unojo, investment tast

